

Product 57660

PE/P/Q GREY RAL 7022

Group 111

| Attributes | |
|---------------------------------------|---|
| Chemical Type | POLYESTER |
| Specific Gravity (Theoretical) (kg/l) | 1,47 ± 0,05 |
| Coverage @ 1 µm DFT m²/kg | 682 |
| Technical Features | |
| Film Properties | Range/Value |
| Recommended Film Thickness | 60 - 80 micron |
| Flexibility (Cylindrical Mandrel) | passa |
| Gloss (60 degrees) | 80 - 85 |
| Reverse Impact (cm/kg) | 25 |
| Erichsen Cupping Test (mm) | 5 |
| Cure Cycle | min: 170 °C @ 20' to 40' max: 200 °C @ 08' to 12' |
| Application | Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo. |
| Pretreatment | The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance. |
| Substrate | Suitable for metal substrate. |
| Approval | 152 g P-0554 |
| Version | 001 00 |

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